



Factor II, Incorporated

The Art, Science and Technology of
Silicones and Prosthetics...

Safety Data Sheet

Product Code A-340 A & B

Revision Date: 04/22/2019

SECTION 1: IDENTIFICATION

PRODUCT IDENTIFIER

Product Name HS Firm Gel

Product Code A-340 A

Intended Use(s) : For professional use only

CONTACT INFORMATION FOR SUPPLIER OF SAFETY DATA SHEET

Factor II, Incorporated
5642 White Mountain Ave
PO Box 1339
Lakeside AZ 85929
928-537-8387
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EMERGENCY TELEPHONE NUMBERS

928- 368-7502

SECTION 2: HAZARD(S) IDENTIFICATION

Hazard Classification Not a hazardous substance or mixture according to GHS.

Label Elements

Hazard Symbol No symbol.

Signal Word No signal word.

Hazard Statement Not applicable

Precautionary Statements

Prevention Not applicable

Response Not applicable

Storage Not applicable

Disposal Not applicable

Other hazards which do not result in GHS classification No data available



SECTION 3: HAZARDOUS INGREDIENTS

Mixtures

Composition Comments: Mixture of Polyorganosiloxanes additives.

SECTION 4: FIRST-AID MEASURES

General information: For further information refer to section 8 "Exposure-controls/personal protection".

Ingestion: Do not induce vomiting. Rinse mouth thoroughly. Get medical attention if symptoms occur.

Inhalation: Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin Contact: Wash contact areas with soap and water. Get medical attention if symptoms occur after washing.

Eye contact: In the event of contact with the eyes, rinse thoroughly with clean water. Continue to rinse for at least 15 minutes. Get medical attention if irritation persists after washing.

Most important symptoms/effects, acute and delayed

Symptoms: None known.

Hazards: No specific recommendations

Indication of immediate medical attention and special treatment needed

Treatment: No specific recommendations.

SECTION 5: FIRE-FIGHTING MEASURES

General Fire Hazards: No specific recommendations.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, foam, dry powder or carbon dioxide.

Unsuitable extinguishing media: None known.

Specific hazards arising from the chemical:

Product will burn under fire conditions. Hazardous Decomposition Products: formaldehyde, oxides of carbon and silica.



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Special protective equipment and precautions for firefighters

Special fire fighting procedures:

Water spray should be used to cool containers.

Special protective equipment for fire-fighters:

Firefighters should wear standard protective equipment and a positive pressure self-contained breathing apparatus (SCBA).

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

Wear appropriate personal protective equipment. See Section 8 of the SOS for Personal Protective Equipment.

Methods and material for containment and cleaning up:

Absorb with sand or other inert absorbent and place into containers.

Notification Procedures:

Caution: Contaminated surfaces may be slippery. For waste disposal, see Section 13 of the SOS.

Environmental Precautions:

Do not allow to enter drains, sewers or watercourses

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling:

No specific precautions.

Conditions for safe storage, including any incompatibilities:

No special storage precautions noted.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

Appropriate Engineering Controls

No specific recommendations.

Individual protection measures, such as personal protective equipment

General information:

Provide sufficient ventilation during operations which cause vapor formation.

Eye/face protection:

Safety Glasses .

Skin Protection

Hand Protection:

Protective gloves are recommended.



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Other: Wear suitable protective clothing.

Respiratory Protection:

No protection is ordinarily required under normal conditions of use and with adequate ventilation.

Hygiene measures:

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance

Physical state:

Liquid

Form:

Viscous

Color:

Colorless

Odor:

Odorless

Odor threshold:

No data available.

pH:

Not applicable

Freezing point:

No data available.

Boiling Point:

No data available.

Flash Point:

> 392 °F (200 °C) (Closed cup according to method Afnor T 60103.)

Evaporation rate:

No data available.

Flammability (solid, gas):

No data available.

Flammability limit - upper(%):

No data available.

Flammability limit - lower(%):

No data available.

Vapor pressure:

No data available.

Vapor density:

No data available.

Density:

No data available

Solubility(ies)

Solubility in water:

Insoluble

Solubility (other):

Acetone: Very slightly soluble

Ethanol: Very slightly soluble

Diethylether: Miscible (in all proportions).

Aliphatic hydrocarbons: Miscible (in all proportions).

Aromatic hydrocarbons: Miscible (in all proportions).

Chlorinated solvents: Miscible (in all proportions).

Partition coefficient (n-octanol/water):

No data available

Auto-ignition temperature:

No data available.

Decomposition temperature:

No data available.



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Viscosity: Approximate 10,000 mm²/s (77 °F (25 °C))

Other information

Oxidizing properties: According to the data on the components
Not considered as oxidizing. (according to
EC criteria)

SECTION 10: STABILITY AND REACTIVITY

Reactivity: No data available.

Chemical Stability: Stable

Possibility of hazardous reactions: Will not occur.

Conditions to avoid: Incompatible Materials: No other information noted. Strong oxidizing agents.

Hazardous Decomposition Products:

This product can form formaldehyde vapors when heated to temperatures above 150 degrees C in the presence of air. Thermal decomposition or combustion may liberate carbon oxides, other toxic gases or vapors and amorphous silica.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Ingestion: No effects expected (assessment based on ingredients).

Inhalation: No effects expected (assessment based on ingredients).

Skin Contact: No effects expected (assessment based on ingredients).

Eye contact: No effects expected (assessment based on ingredients).

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral Product: No data available.

Dermal Product: No data available.



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Inhalation Product:	No data available.
Repeated dose toxicity Product:	No effects expected (assessment based on ingredients).
Skin Corrosion/Irritation Product:	No effects expected (assessment based on ingredients).
Serious Eye Damage/Eye Irritation Product:	No effects expected (assessment based on ingredients).
Respiratory or Skin Sensitization Product:	No effects expected (assessment based on ingredients).
Carcinogenicity Product:	No effects expected (assessment based on ingredients).
IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:	No carcinogenic components identified
US. National Toxicology Program (NTP) Report on Carcinogens:	No carcinogenic components identified
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):	No carcinogenic components identified
Germ Cell Mutagenicity In vitro Product:	No effects expected (assessment based on ingredients).
In vivo Product:	No effects expected (assessment based on ingredients).
Reproductive toxicity Product:	No effects expected (assessment based on ingredients).
Specific Target Organ Toxicity - Single Exposure Product:	No effects expected (assessment based on ingredients).
Specific Target Organ Toxicity - Repeated Exposure Product:	No effects expected (assessment based on ingredients).
Aspiration Hazard Product:	No effects expected (assessment based on ingredients).
Other effects:	None known.



SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish Product: No effects expected (assessment based on ingredients).

Aquatic Invertebrates Product: No effects expected (assessment based on ingredients).

Chronic hazards to the aquatic environment:

Fish Product: No effects expected (assessment based on ingredients).

Aquatic Invertebrates Product: No effects expected (assessment based on ingredients).

Toxicity to Aquatic Plants Product: No effects expected (assessment based on ingredients).

Persistence and Degradability

Biodegradation Product: The product is not readily biodegradable.

BOD/COD Ratio Product: Not determined.

Bioaccumulative potential Bioconcentration Factor (BCF) Product:

The product is not bioaccumulating.

Partition Coefficient n-octanol / water (log Kow) Product:

Log Kow: No data available.

Mobility in soil: No data available

Other adverse effects: None known.

SECTION 13: DISPOSAL CONSIDERATIONS

Disposal instructions:

Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. Contaminated packages should be as empty as possible

SECTION 14: TRANSPORT INFORMATION

This material is not subject to transport regulations.

Environmental hazards: Not regulated.



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Special precautions for user: No special precautions

SECTION 15: REGULATORY INFORMATION

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Acute (Immediate) chronic (Delayed) Fire Reactive Pressure Generating

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

SARA 304 Emergency Release Notification

None present or none present in regulated quantities.

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No ingredient regulated by CA Prop 65 present.

US. New Jersey Worker and Community Right-to-Know Act

No ingredient regulated by NJ Right-to-Know Law present.

US. Massachusetts RTK - Substance List

No ingredient regulated by MA Right-to-Know Law present.

US. Pennsylvania RTK - Hazardous Substances

No ingredient regulated by PA Right-to-Know Law present.



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US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

Inventory Status:

US TSCA Inventory: On or in compliance with the inventory.

Canada DSL Inventory List: On or in compliance with the inventory.

EU EINECS List: On or in compliance with the inventory.

China Inv. Existing Chemical Substances:
On or in compliance with the inventory.

Korea Existing Chemicals Inv. (KECI):
On or in compliance with the inventory.

Australia AICS: On or in compliance with the inventory.

Philippines PICCS: On or in compliance with the inventory

New Zealand Inventory of Chemicals:
On or in compliance with the inventory

SECTION 16: OTHER INFORMATION

HMIS Hazard ID

Health	1 - Slight
Flammability	1 - Slight
Physical Hazards	0 - Minimal
PERSONAL PROTECTION	B – Safety Glasses and gloves

NFPA Hazard ID

Flammability	1 - Slight
Health	1 - Slight
Reactivity	0 - Minimal
Special Hazard	

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SECTION 3: HAZARDOUS INGREDIENTS

Mixtures

Composition Comments: Mixture of Polyorganosiloxanes.

SECTION 4: FIRST-AID MEASURES

General information: For further information refer to section 8 "Exposure-controls/personal protection".

Ingestion: Do not induce vomiting. Rinse mouth thoroughly. Get medical attention if symptoms occur.

Inhalation: Under normal conditions of intended use, this material is not expected to be an inhalation hazard

Skin Contact: Wash contact areas with soap and water. Get medical attention if symptoms occur after washing.

Eye contact: In the event of contact with the eyes, rinse thoroughly with clean water. Continue to rinse for at least 15 minutes. Get medical attention if irritation persists after washing.

Most important symptoms/effects, acute and delayed

Symptoms: None known.

Hazards: No specific recommendations

Indication of immediate medical attention and special treatment needed

Treatment: No specific recommendations.

SECTION 5: FIRE-FIGHTING MEASURES

General Fire Hazards: No specific recommendations.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Dry chemical, alcohol resistant foam or carbon dioxide (CO₂).

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire. Do not use alkaline powders.



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Specific hazards arising from the chemical:

This product may generate hydrogen gas. Vapors may form explosive mixtures with air. For further information, refer to section 10: "Stability and Reactivity". Hazardous Decomposition Products: formaldehyde, oxides of carbon and silica.

Special protective equipment and precautions for firefighters

Special firefighting procedures:

Water spray should be used to cool containers.

Special protective equipment for fire-fighters:

Firefighters should wear standard protective equipment and a positive pressure self-contained breathing apparatus (SCBA).

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

Wear appropriate personal protective equipment. See Section 8 of the SOS for Personal Protective Equipment. Avoid contact with alkalis and caustic products. Eliminate all sources of ignition

Methods and material for containment and cleaning up:

Avoid contact with alkalis and caustic products. Use non-sparking tools. Absorb with sand or other inert absorbent. Scrape up and place in appropriate vented container.

Notification Procedures:

Caution: Contaminated surfaces may be slippery. For waste disposal, see Section 13 of the SOS.

Environmental Precautions:

Collect spillage. Prevent entry into waterways, sewer, basements or confined areas. Mechanically ventilate the spillage area to prevent the formation of explosive concentrations.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling:

Provide sufficient ventilation during operations which cause vapor formation. Do not mix with incompatible materials. For further information, refer to section 10: "Stability and Reactivity". Read and follow manufacturer's recommendations.

Conditions for safe storage, including any incompatibilities:

Store in original vented container. Store in a cool, dry place with adequate ventilation. Keep away from incompatible materials, open flames, and high temperatures.



SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

Control Parameters

Occupational Exposure Limits None of the components have assigned exposure limits.

Appropriate Engineering Controls No specific recommendations.

Individual protection measures, such as personal protective equipment

General information: Provide sufficient ventilation during operations which cause vapor formation.

Eye/face protection: Safety Glasses.

Skin Protection

Hand Protection: Protective gloves are recommended.

Other: Wear suitable protective clothing.

Respiratory Protection: No protection is ordinarily required under normal conditions of use and with adequate ventilation.

Hygiene measures:

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties:

Appearance

Physical state: Liquid
Form: Viscous
Color: Colorless

Odor: Odorless

Odor threshold: No data available.

pH: Not applicable

Freezing point: No data available.

Boiling Point: No data available.

Flash Point: > 201 °F (94 °C)

Evaporation rate: No data available.

Flammability (solid, gas): No data available.

Flammability limit - upper(%): 74 %(V) Hydrogen.

Flammability limit - lower (%): 4 %(V) Hydrogen..

Vapor pressure: No data available



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Vapor density:	No data available.
Density:	No data available.
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	Acetone: Very slightly soluble Ethanol: Very slightly soluble Diethylether: Miscible (in all proportions). Aliphatic hydrocarbons: Miscible (in all proportions). Aromatic hydrocarbons: Miscible (in all proportions). Chlorinated solvents: Miscible (in all proportions).
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	932 °F (500 °C) Hydrogen.
Decomposition temperature:	No data available.
Viscosity:	No data available
Other information	
Oxidizing properties:	According to the data on the components Not considered as oxidizing. (according to EC criteria)

SECTION 10: STABILITY AND REACTIVITY

Reactivity:	No data available.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	This product may generate hydrogen gas.
Conditions to avoid:	Avoid heat, sparks, open flames and other ignition sources.

Incompatible Materials:

A fire or explosion hazard arises because highly flammable gas (hydrogen) is released when it is in contact with: Strong oxidizers, strong bases and chemical compounds with mobile hydrogen, in the presence of metal salts and complexes.

Hazardous Decomposition Products:

This product can form formaldehyde vapors when heated to temperatures above 150 degrees C in the presence of air. Thermal decomposition or combustion may liberate carbon oxides, other toxic gases or vapors and amorphous silica.
Quantity of hydrogen potentially released (l/kg of product): < 10



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SECTION 11: TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

- Ingestion:** No effects expected (assessment based on ingredients).
- Inhalation:** No effects expected (assessment based on ingredients).
- Skin Contact:** No effects expected (assessment based on ingredients).
- Eye contact:** No effects expected (assessment based on ingredients).

Symptoms related to the physical, chemical and toxicological characteristics

- Ingestion:** No data available.
- Inhalation:** No data available.
- Skin Contact:** No data available.
- Eye contact:** No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

- Oral Product:** No data available.
- Dermal Product:** No data available.
- Inhalation Product:** No data available.
- Repeated dose toxicity Product:** No effects expected (assessment based on ingredients).

Skin Corrosion/Irritation Product: No effects expected (assessment based on ingredients).

Serious Eye Damage/Eye Irritation Product: No effects expected (assessment based on ingredients).

Respiratory or Skin Sensitization Product: No effects expected (assessment based on ingredients).

Carcinogenicity Product: No effects expected (assessment based on ingredients).

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

US. National Toxicology Program (NTP) Report on Carcinogens:

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):



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Germ Cell Mutagenicity

In vitro Product: No effects expected (assessment based on ingredients).

In vivo Product: No effects expected (assessment based on ingredients).

Reproductive toxicity Product: No effects expected (assessment based on ingredients).

Specific Target Organ Toxicity - Single Exposure Product:
No effects expected (assessment based on ingredients).

Specific Target Organ Toxicity - Repeated Exposure Product:
No effects expected (assessment based on ingredients).

Aspiration Hazard Product: No effects expected (assessment based on ingredients).

Other effects: None known.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish Product: No effects expected (assessment based on ingredients)

Aquatic Invertebrates Product:
No effects expected (assessment based on ingredients).

Chronic hazards to the aquatic environment:

Fish Product: No effects expected (assessment based on ingredients).

Aquatic Invertebrates Product:
No effects expected (assessment based on ingredients).

Toxicity to Aquatic Plants Product:
No effects expected (assessment based on ingredients).

Persistence and Degradability

Biodegradation Product: The product is not readily biodegradable.

BOD/COD Ratio Product: Not determined.

Bioaccumulative potential

Bioconcentration Factor (BCF)Product: The product is not bioaccumulating.

Partition Coefficient n-octanol / water (log Kow) Product:

Log Kow: No data available.



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Mobility in soil: No data available.

Other adverse effects: None known.

SECTION 13: DISPOSAL CONSIDERATIONS

Disposal instructions:

Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. Waste of this material should not be mixed with other waste. Provide measures such as vented bungs to ensure pressure relief in the waste container. Contaminated packages should be as empty as possible and equipped with a degassing device.

SECTION 14: TRANSPORT INFORMATION

This material is not subject to transport regulations.

Environmental hazards: Not regulated.

Special precautions for user: Packaging with a breathing/venting bung are FORBIDDEN for transport by air.

SECTION 15: REGULATORY INFORMATION

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Acute (Immediate) Chronic (Delayed) Fire Reactive Pressure Generating

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

SARA 304 Emergency Release Notification

None present or none present in regulated quantities.

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.



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Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No ingredient regulated by CA Prop 65 present.

US. New Jersey Worker and Community Right-to-Know Act

No ingredient regulated by NJ Right-to-Know Law present.

US. Massachusetts RTK - Substance List

No ingredient regulated by MA Right-to-Know Law present.

US. Pennsylvania RTK - Hazardous Substances

No ingredient regulated by PA Right-to-Know Law present.

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

Inventory Status:

US TSCA Inventory: On or in compliance with the inventory.

Canada DSL Inventory List On or in compliance with the inventory.

EU EINECS List On or in compliance with the inventory.

Japan (ENCS) List On or in compliance with the inventory.

China Inv. Existing Chemical Substances:

On or in compliance with the inventory.

Korea Existing Chemicals Inv. (KECI):

On or in compliance with the inventory.

Australia AICS: On or in compliance with the inventory.

Philippines PICCS: On or in compliance with the inventory.

New Zealand Inventory of Chemicals:

On or in compliance with the inventory.

SECTION 16: OTHER INFORMATION

HMIS Hazard ID



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Health	1 - Slight
Flammability	1 - Slight
Physical Hazards	1 - Slight
PERSOANL PROTECTION	B – Safety Glasses and gloves

NFPA Hazard ID	
Flammability	1 - Slight
Health	1 - Slight
Reactivity	1 - Slight
Special Hazard	

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